Assembly Instructions

Fixing Profile/Metal

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Max. distance between the brackets 1200 mm – Min. plate thickness 0.5 mm.

**Fixing profile**

**Assembly bracket**
Assemble bracket for the fixing plate (1) using 2 M10x30 bolts + nuts (5,4).

**Roof assembly**
Screw the fixing profile to the spine of the roofing plate using 10 6.3x19 self-tapping plate screws (3). If the plate is 0.7 mm or thicker, 5.5x22 mm self-drilling screws can be used.

**Seal**
The air pocket at the top, between plate and profile, can be filled with sealing compound.

**Fixing plate**

**Assembly bracket**
Assemble bracket for the fixing plate (2) using 2 M10x20 bolts + nuts (6,4).

**The U-bolts**
Drill holes for the U-bolts (7) and pass through the holes and assemble on rubber washers (8).

**Final assembly**
Then, assemble the fixing plate using 4 nuts (4).