## Page 1 (1) | Version 5 - 250207

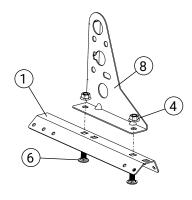
# Fixing Profile/Metal

	Part	Part. no.
1	Fixing profile	IP33XX
2	Attachment plate, universal	TP1217/TP1722
3	Self-tapping screw 6.3x19	SS6191/SS6190
4	Flange nut M10	MU1001/MU1010
5	Bolt M10x20	BU1201/BU1200

	Part	Part. no.
6	Coach bolt M10x30	VB1301/VB1305
7	Bolt kit for attachment plate	BS0010
8	Mount type 5	NS5000
9	Self-drilling screw 5.5x22	SS5221/SS5225
10	Rubber washer Ø50 M10	GB5010 (GB0010)

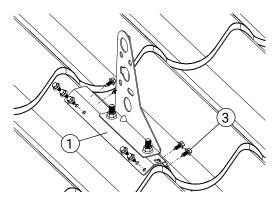
## Max. distance between the brackets 1200 mm - Min. plate thickness 0.5 mm.

## Fixing profile



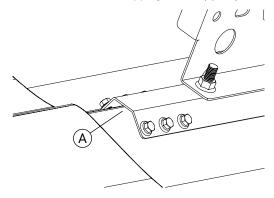
#### 1. Installation bracket

Install the bracket (9) for the fixing profile (1) using 2 coach bolts (6) M10x30 + nuts (4).



#### 2. Installation

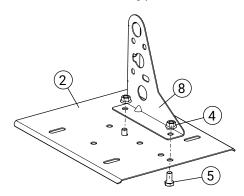
Screw the fixing profile (1) to the spine of the roof plate using 10 6.3x19 self-tapping screws (3). If the plate is 0.7 mm or thicker, 5.5x22 mm self-tapping screws (9) may be used.



# 3. Seal

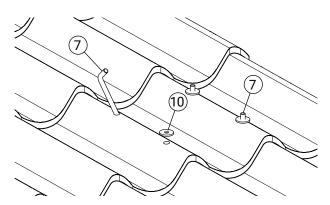
The air pocket at the top, between plate and profile (A), should be filled with sealing compound.





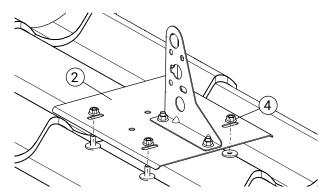
## 1. Installation bracket

Fit bracket (9) to the fixing plate (2) using 2 M10x20 (5) bolts + nuts (4).



### 2. U-bolts

Drill holes for the U-bolts (7) and pass through the holes and fit on rubber washers (10).



# 3. Installation

Then, fit the fixing plate (2) using 4 nuts (4).

