	Part	Part. no.
1	ONE wire bracket	WL1337
2	ONE wire lock bolt kit	BS1300
3	End bracket (terminated wire)	WL1002

	Part	Part. no.
4	Bolt M10x20	BU1201/BU1200
5	Nut M10	MU1001/ MU1010
6	U-fitting set	UB0850

Check the wire to ensure that it has the blue Weland mark and that it is not damaged.
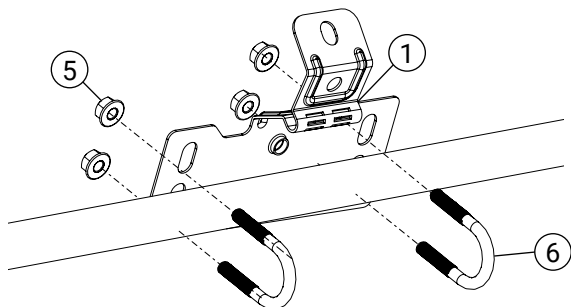
1. Fit ONE wire bracket
Fit the upper ONE wire bracket (1) to the ridge railing using 2 x U-fittings (6) + 4 x M8 nuts (6). Tighten the fittings to a torque of 5 Nm, the bracket will bend to the shape of the tube.

2. Fit ONE wire bracket as start
Place wire in ONE wire bracket (1), let out approx. 400 mm of wire and fold the bracket together. Secure using 1 bolt (4).

3. Fitting wire lock
Pull the wire back through the ONE wire bracket (1) and round the tube. Secure to outgoing wire. Thread on clamp tube (2), clamp securely in position. Fit wire lock (2) at least 50 mm from the end of the wire. Tighten the wire lock to a torque of 10 Nm.
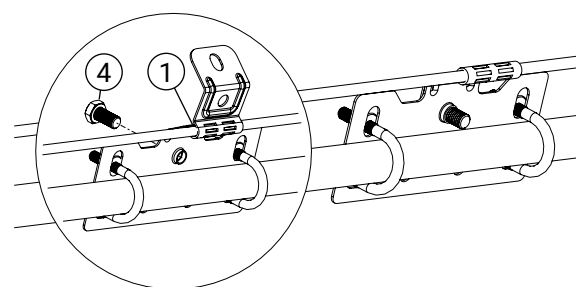
4. Fit ONE wire bracket
Place wire in ONE wire bracket (1), tension the wire by pulling it by hand and fold the ONE wire bracket (1) together. Secure using 1 x bolt (4).

5. Finish wire
Fit any wire runners. Fit ONE wire brackets (1) to the ridge railing using 2 x U-fittings (6) + 4 x M8 nuts (6) per bracket. Tighten the fittings to a torque of 5 Nm, the bracket will bend to the shape of the tube. Cut the wire approx. 400 mm from the bracket.

6. Finish wire
Pull the wire back through the wire bracket (1) and round the tube. Secure to outgoing wire. Thread on clamp tube (2), clamp securely in position. Fit wire lock (2) at least 50 mm from the end of the wire. Tighten the wire lock to a torque of 10 Nm.
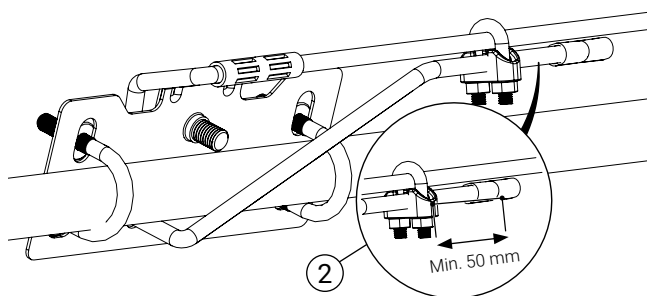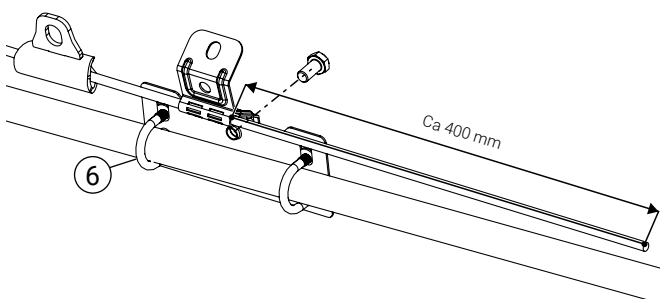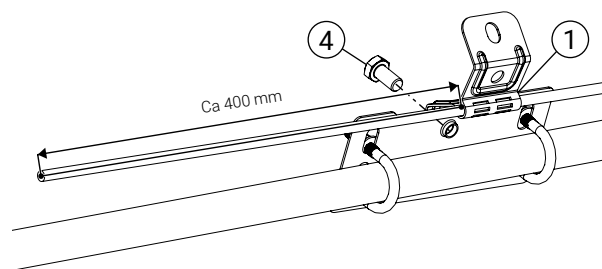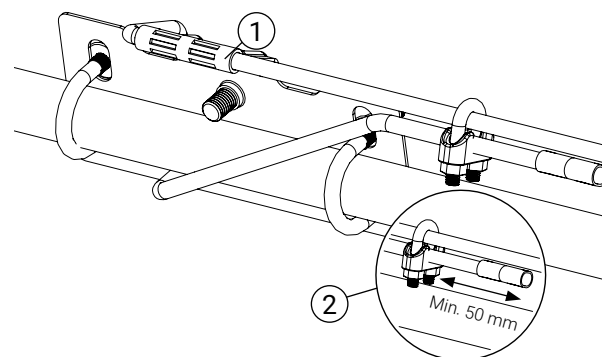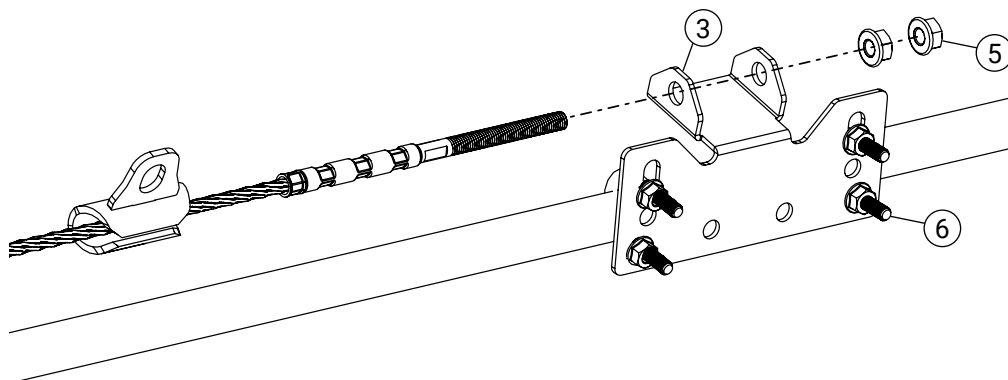
	Part	Part. no.
1	ONE wire bracket	WL1337
2	ONE wire lock bolt kit	BS1300
3	End bracket (terminated wire)	WL1002

	Part	Part. no.
4	Bolt M10x20	BU1201/BU1200
5	Nut M10	MU1001/ MU1010
6	U-fitting set	UB0850

7. Wire with terminal
Fit end bracket (3) using 2 x U-fittings + 4 x M8 nuts (6). When fitting
the last bracket, also fit any wire runners. Tension the wire so it does not sag.
Secure by tightening the other nut.
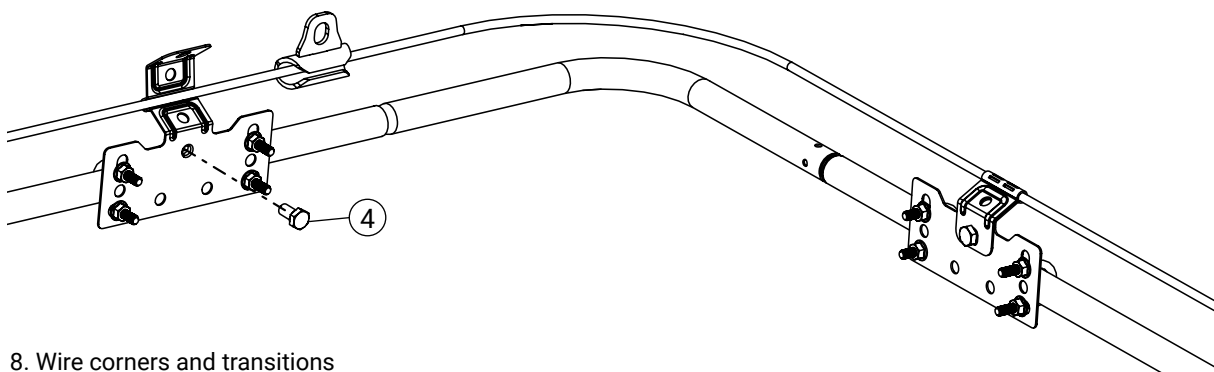
8. Wire corners and transitions
Place a wire in one of the brackets and make a uniform hoop of wire,
ensuring that the runner runs freely. Place the wire in the next bracket
and secure in position using a bolt (4).