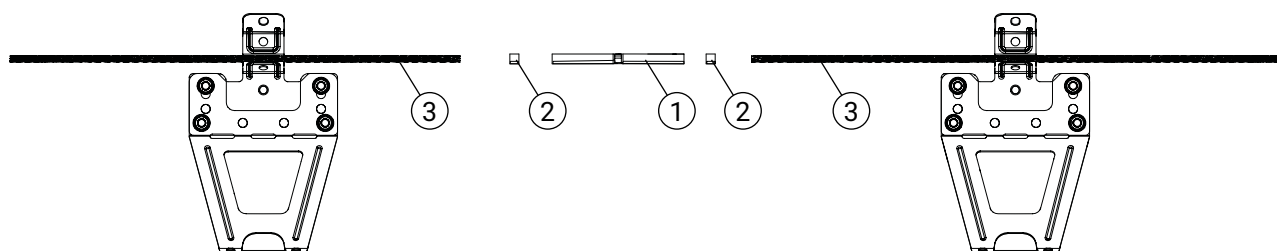
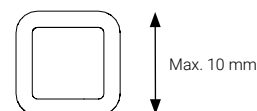


	Part	Part. no.
1	Clamping joint	XWL1216
2	Sleeve	XRH1311
3	Wire 8 mm	XWL1008

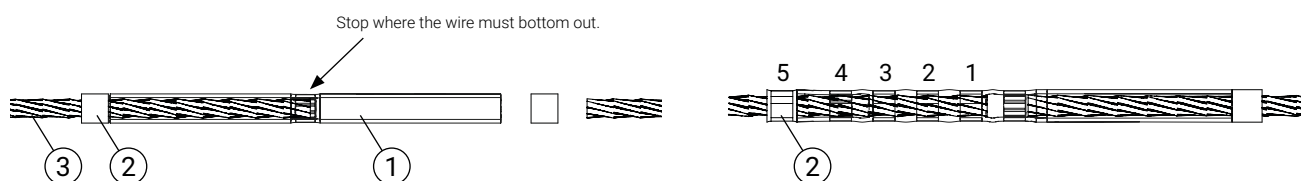
Crimping of Wire Joint

When crimping the wire joint, use T 12 press jaws with a machine capable of applying a minimum force of 32 kN. Make at least four crimps on each side, plus the sleeve (10 crimps in total). REMS Power-Press E or larger is recommended.



1. Installation of fittings

Install the wire fittings.

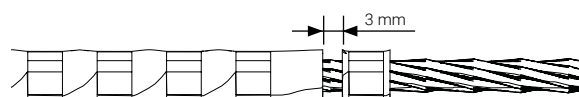
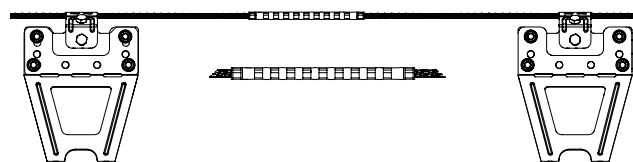


2. Installation of clamping joint

Attach the wire to the first fitting. Fit the sleeve (2) and clamping joint (1). Make sure that the wire is fully seated in the joint.

3. Crimping the sleeve

Make four crimps with a minimum force of 32 kN on the first side. Finally, crimp the sleeve (2), which serves as an indicator that the wire has not slipped. Push the wire fully into the sleeve on the other side and secure the wire to the second fitting.



4. Crimping the second side

Crimp the joint four times with a minimum force of 32 kN on the other side. Finally, crimp the sleeve, which serves as an indicator of wire slippage.

5. Inspection of wire

If a gap of more than 3 mm occurs between the clamping joint and the safety ring, the wire/wire joint must be replaced.