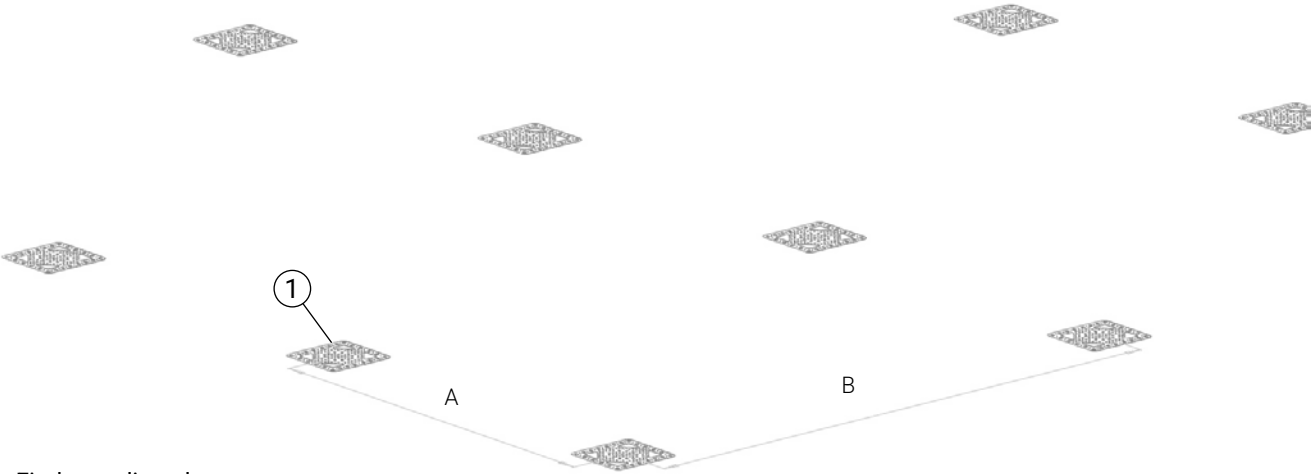


	Part	Part. no.
1	OPTI sealing plate	TP3645
2	C-profile solar mount	CP1400
3	Fixing rail	IS2450
4	Support plate	SP2525
5	Low mount 10°	LL1005
6	High mount 10°	LL1020
7	Self-tapping screw 6.3x19 mm 10/100/1000-pack	SS6191/SS6190/SS1000

	Part	Part. no.
10	Rubber washer	GB5010
11	Template, low sloping system	LL0020
12	Railing tube 27 mm, length 2.3m	RR2723
13	Spacer washers 50-pack	MB5050
14	Self-tapping screw spacer washer	SS6380
15	End clamps	KL3050
16	Set of screws 100 pcs, self-tapping 5.5x22mm sst	SS6510

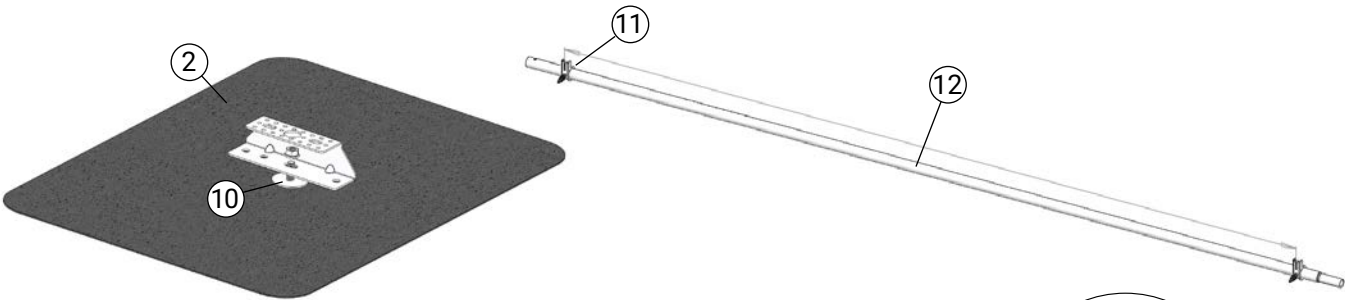
Observe the Swedish Work Environment Authority's rules! All work at heights above 2 metres must be carried out using fall protection. Weland Stål can help you create a safe workplace.

Fit the sealing plates on the roof in accordance with separate installation instruction MA5008.
NB Take care when setting out and fitting!



1. Fit the sealing plates

Measure and position the sealing plates (1) for mechanical attachment.
C/C dimension A = Panel manufacturer's clamp zone.
C/C dimension B = stated in snow and wind load report.
For correct set-out, see snow/wind load report.

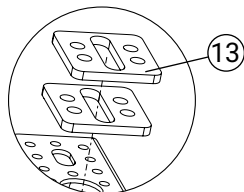


2. Fit C profiles (2)

Adjust the templates (11) + (12) for correct c/c dimension between the C profiles (2). C/c dimension A = length of panel + 20 mm. Fit the first C profile (2) in the centre of the oval hole. Don't forget to place the rubber washer (10) under the mount! Tighten the nut with a torque of 20 Nm so that the rubber washer is compressed. Fit the next C profile (2) and measure out the correct c/c dimension laterally. The nut should then be tightened again to ensure that the roof material is compressed. C/C dimension B is stated in the snow and wind load report.

Low sloping solar panel system - south-facing long side

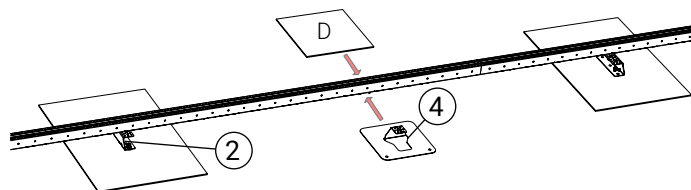
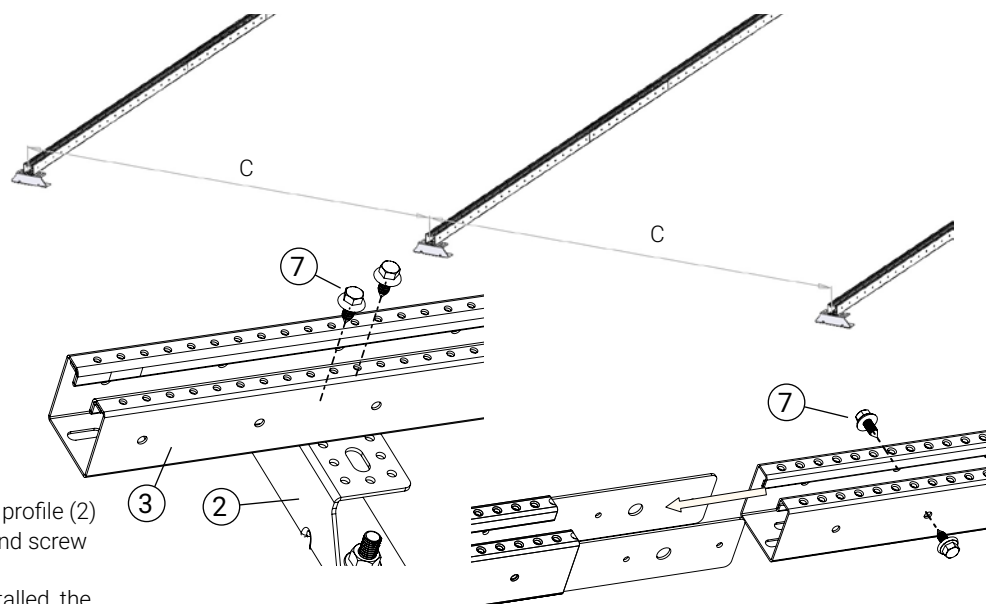
If the roof is uneven, the rows with the mounts (5)(6) may need to be lined up using a marking cord between the first and last mount. Spacer washers (13) with screw (14) may also be used (max 25 mm) to bring the rail to the right level.



3. Fit attachment rails

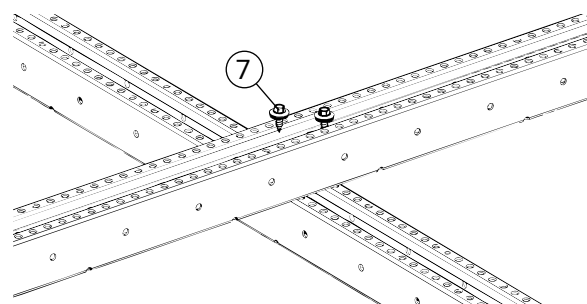
Fit the rail (3) in the middle of the C profile (2) using 2 screws (7). Slide together and screw 2 screws (7) at the joint.

If the C profiles (2) are correctly installed, the attachment rails (3) will now have the correct c/c dimension (C).



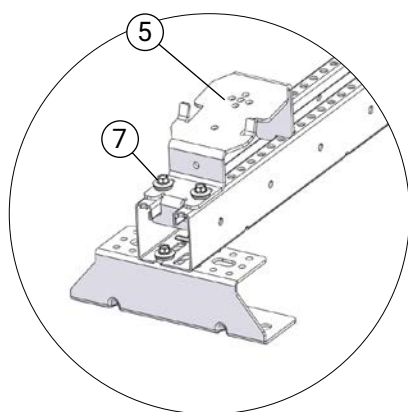
4. Fit support plates

Mount support plates (4) with protective pad (D), at least as large as the support plate, using 1 screw (7) between the fixed C-profiles (2). The number of support plates is specified in the snow and wind load report.



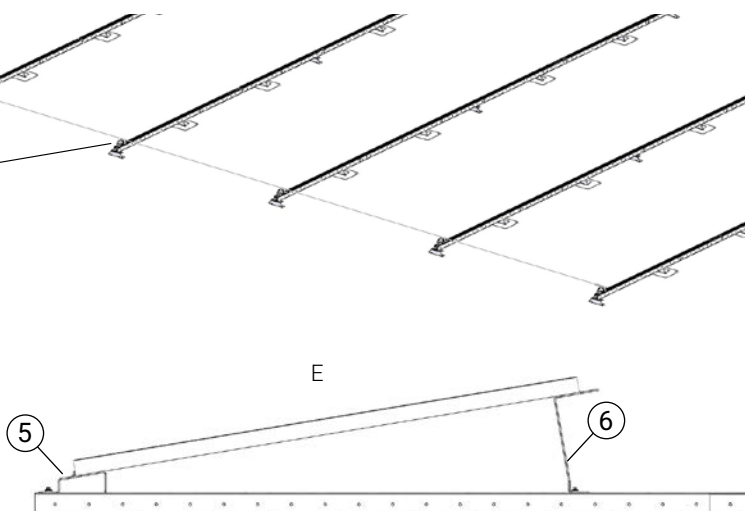
5. Crossing of rails

When crossing rails, the upper rail is mounted to the lower one with 2 screws (7).

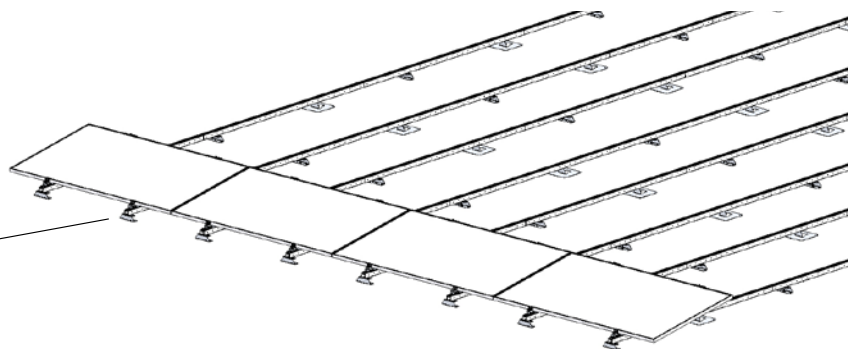
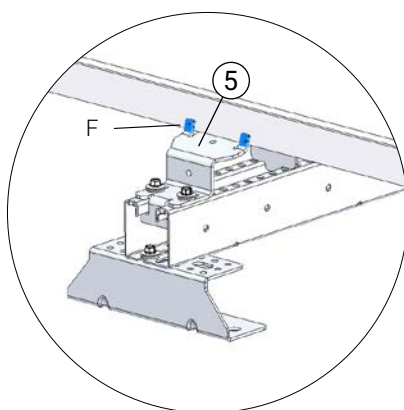


6. Fit the mounts

Fit the first row with low mounts (5) using 2 screws (7) attached to the rail. Measure the high mount (6) and fit at the correct distance to the low mount (5), which is determined by the width of the panel (E).



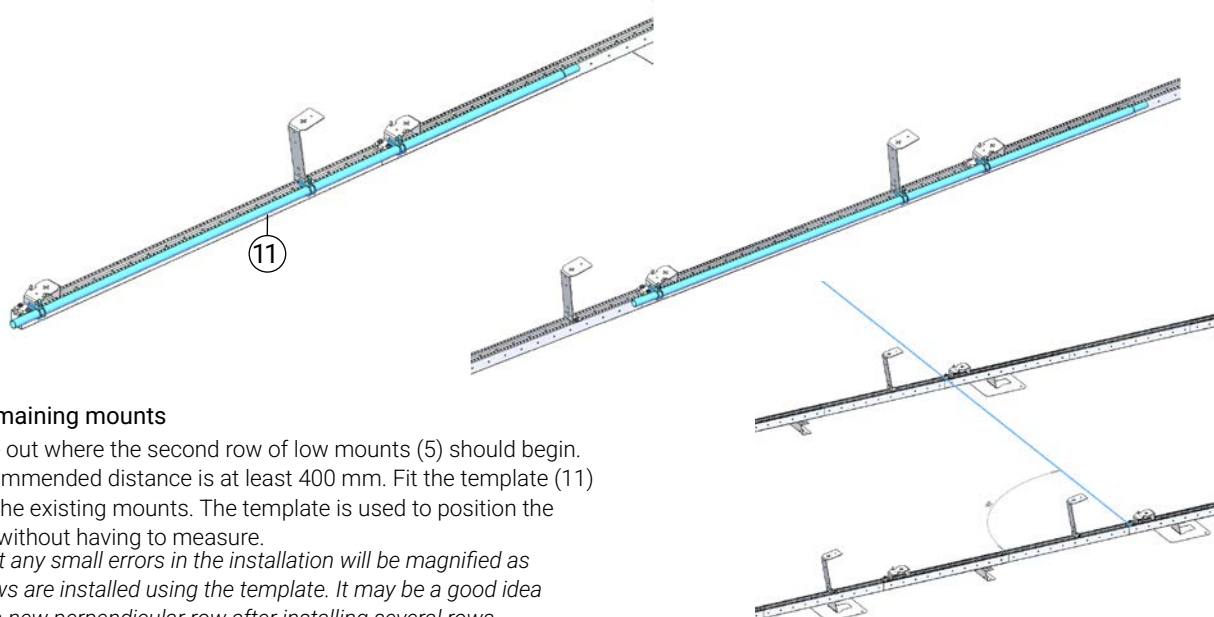
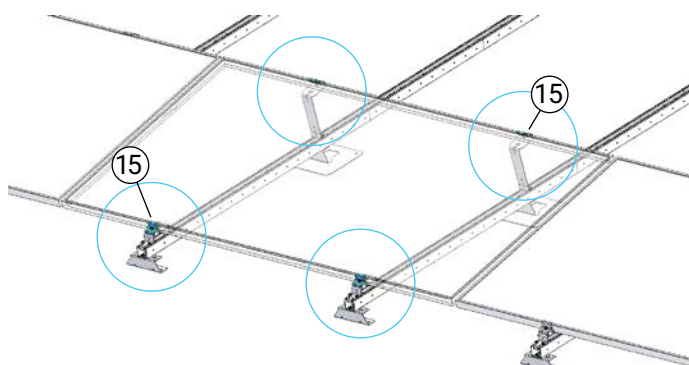
Low sloping solar panel system - south-facing long side



7. Install the first row of panels to check that everything fits as it should.

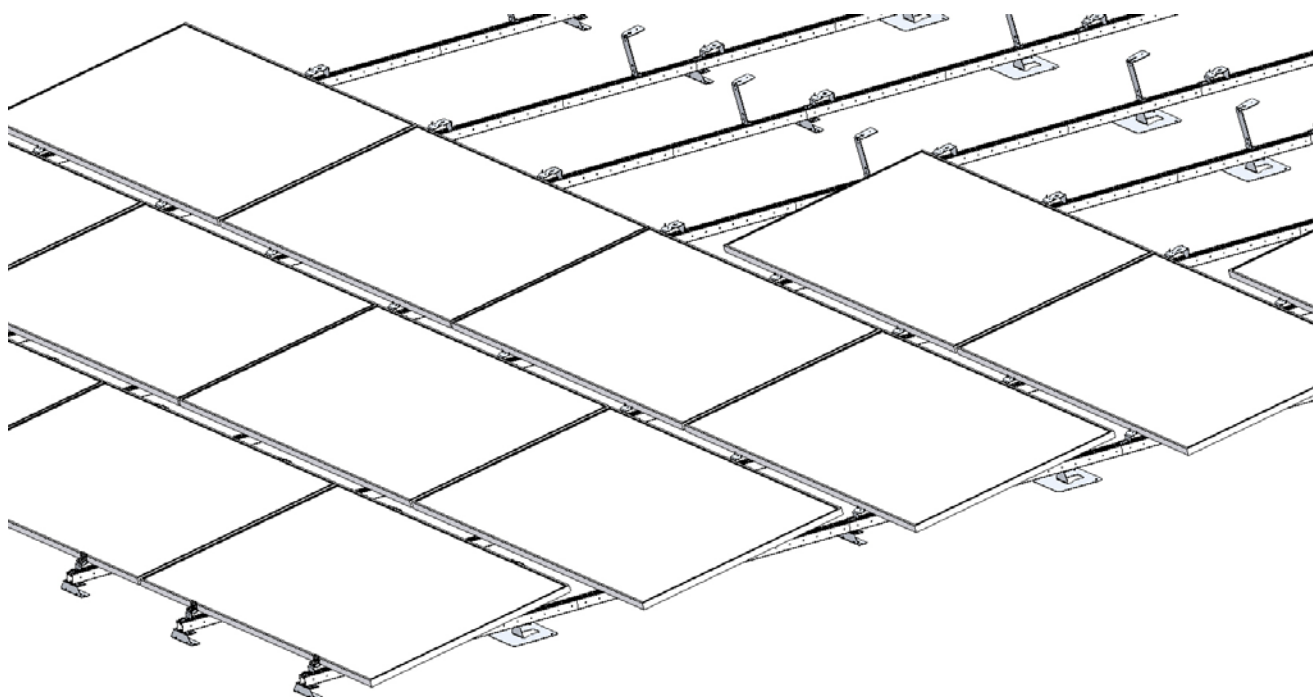
Lay the first row of panels. The panels should rest against the heels (F) on the low mount (5). Fit end clamps (15) on high and low sections. Tightening torque 10 Nm.

NB - do not use a nut tap on sheet metal screws.



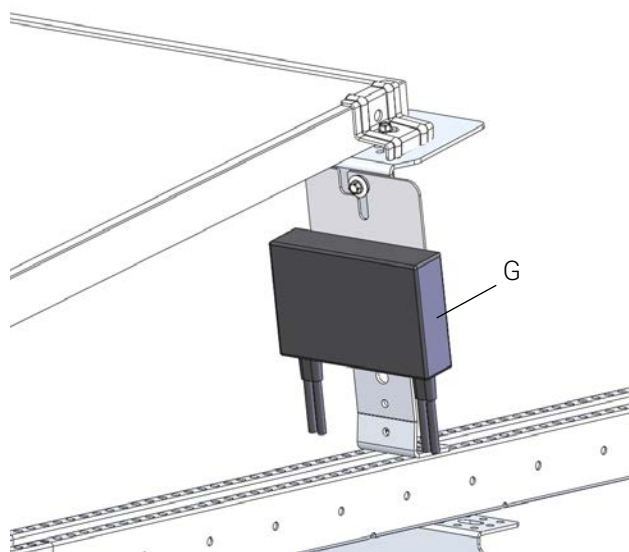
8. Fit remaining mounts

Measure out where the second row of low mounts (5) should begin. The recommended distance is at least 400 mm. Fit the template (11) against the existing mounts. The template is used to position the mounts without having to measure. *Note that any small errors in the installation will be magnified as more rows are installed using the template. It may be a good idea to start a new perpendicular row after installing several rows.*



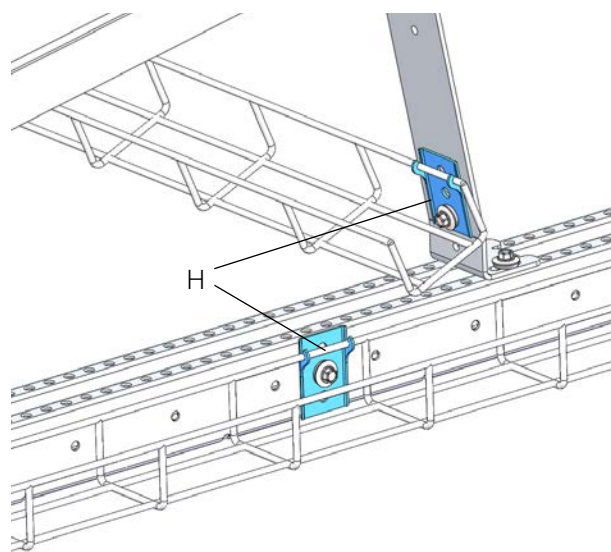
9. Install remaining panels

Install the remaining panels in the same way as described in step 7.



10. Accessories

Optimiser (G) can be fitted direct to the mount.



Holders for wire ladders and cable ducts (H) can be fitted direct to mounts and rail.