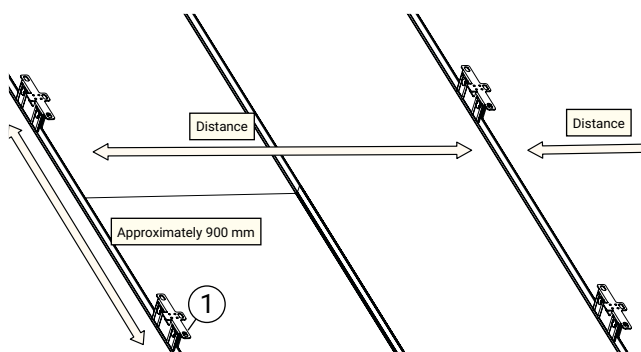


Part	Part. no.
1 Standing seam mount	FF1400
2 Solar cell rail	IS2450
3 Self-tapping screw 6.3x19	SS6191/SS6190

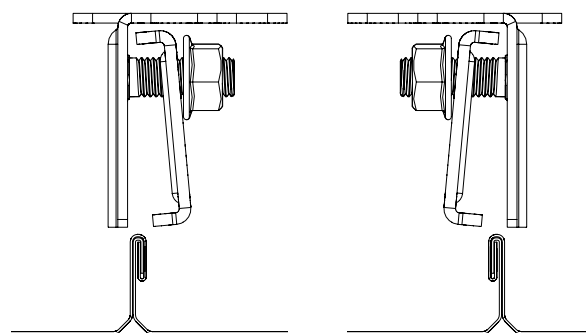
Part	Part. no.
4 Rubber strip	GL5000
5 Self-tapping screw for stainless Standing seam mount bracket	XSS6191

Observe the Swedish Work Environment Authority's rules! All work at heights above 2 m must be carried out with falling protection. Weland Stål can help you create a safe workplace.



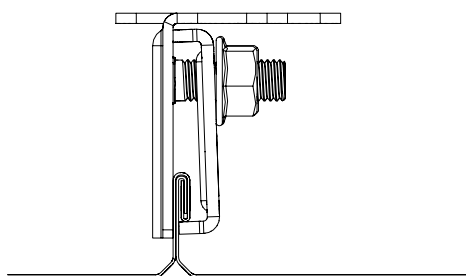
1. Placement on the roof

Set out the standing seam mounts (1) at distances based on snow and wind load calculations. The standing seam mounts can be installed on single and double seams, as well as on prefabricated roof plates with kick seams.



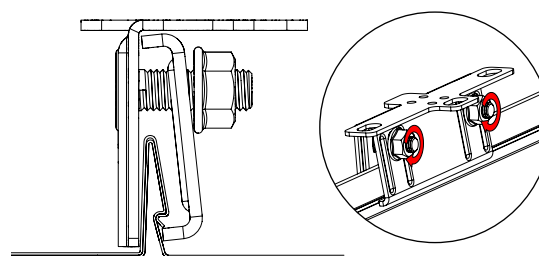
2. Installation of standing seam mount

The standing seam mounts can be installed in both directions.



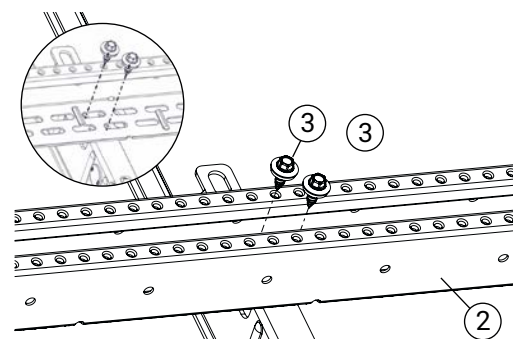
3. Torque tightening, standing seam mount

Pull up the standing seam mount so that the clamp jaws grip the seam and tighten the nuts 30 Nm.



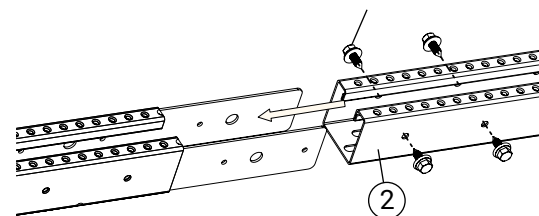
4. Installation of click bracket

ATTENTION! Make sure that the clamping jaw catches under the false edge. Tighten the nuts to at least 30 Nm.



5. Installation of rail

Screw the rail (2) to each standing seam mount using 2 self-tapping screws (3). In instances where the mounts are made from stainless steel, use a rubber strip (4) between the mount and the rail. In the case of a stainless Standing seam mount bracket, use a rubber strip (4) between bracket and rail and screw XSS6191 (5).



6. Joining rail

The rails (2) are joined using 4 self-tapping screws (3).