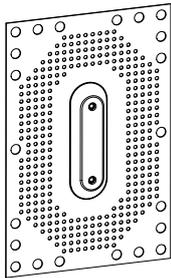


Part	Part. no.
1 Sealing plate, raised	TP3551
2 Sealing plate, Opti	TP3645
3 Support plate	SP3328
4 Self-tapping screw 6.3x19	SS6191/SS6190
5 Coach bolt M10x30	VB1301/VB1305
6 Flange nut M10	MU1001/MU1010

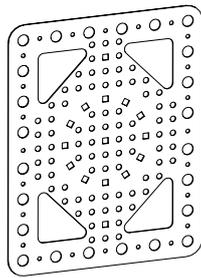
Part	Part. no.
7 Rubber washer Ø50 M10	GB5010 (GB0010)
8 C-profile	CP1400
9 Solar cell rail	IS2450
10 Fishplate bracket	SK0270
11 Bolt M10x20	BU1201/BU1200

Observe the Swedish Work Environment Authority's rules. All work at heights above 2 m must be carried out with falling protection. Weland Stål can help you create a safe workplace.

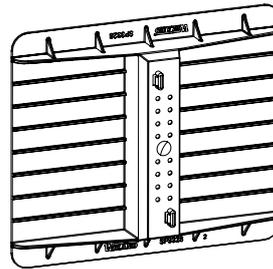
TP3551



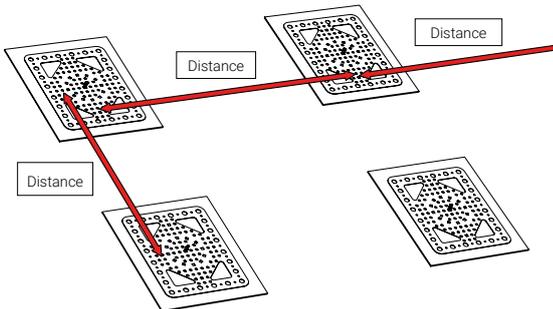
TP3645



SP3328

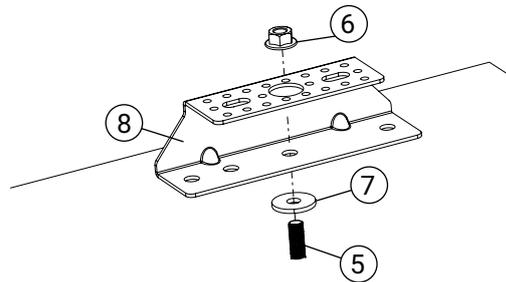


C-profile



1. Location of attachments

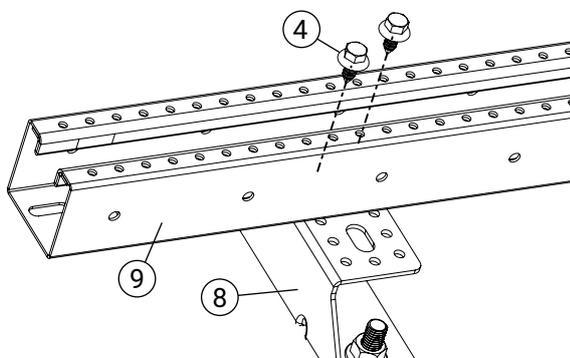
Set out the attachments at distances based on snow and wind load calculations. Follow separate installation instructions.



2. Installation of C-profile against attachment

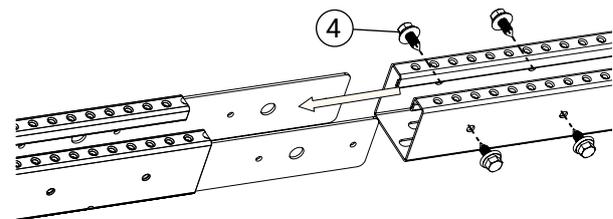
Screw the C-profile (8) to the attachment plates using a bolt (5), nuts (6), and rubber washers (7).

Bolts and nuts are to be tightened so that the rubber washer is slightly compressed.



3. Installation of rail

Screw the rail (9) to each C-profile (8) using 2 self-tapping plate screws (4). **NB** Start at the centre of the profile to make adjustments along the length of the roof.

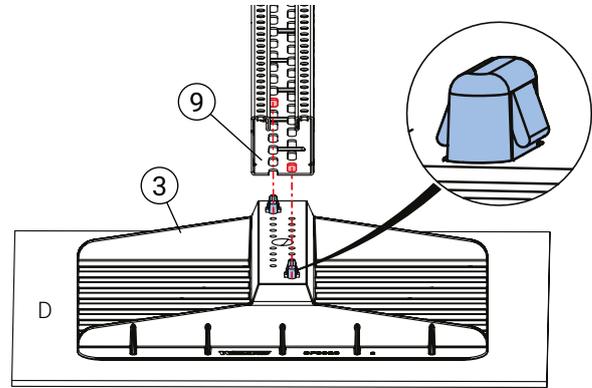
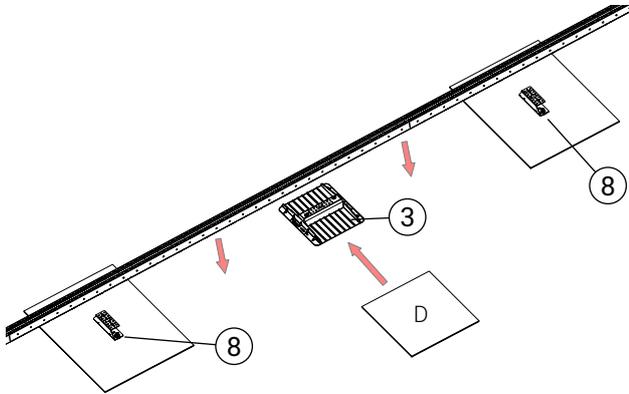


4. Joining rail

The rails are joined using 4 self-tapping screws (4).

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Support plate



1. Location of support plate

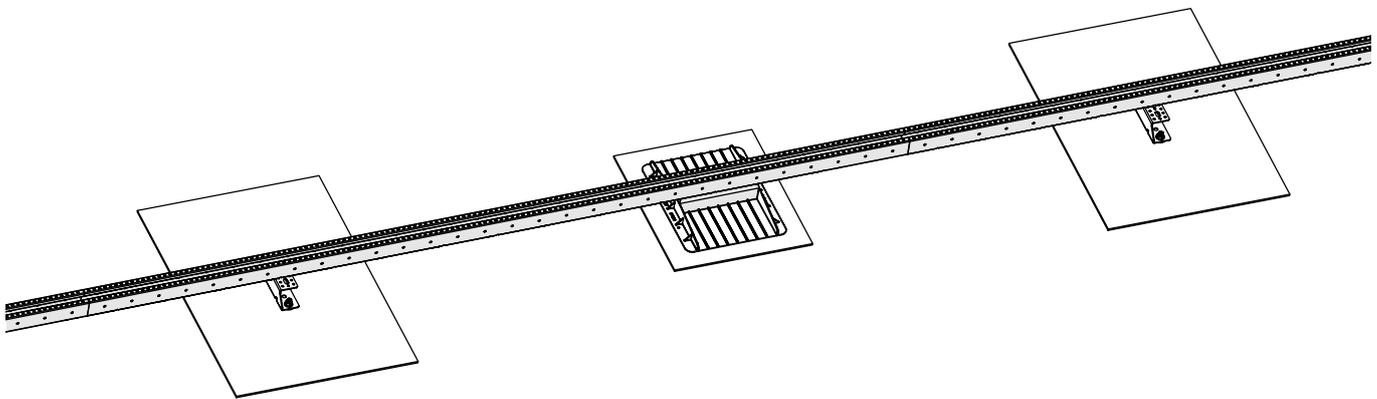
The support plate (3) is to be placed between two C-profiles (8) in order to reduce the point load on the roof.

Cut a protective pad (D) of the same type of material as the roof that is at least as large as the support plate in all directions.

2. Mounting the support plate

Place the protective pad (D) between the roof surface and the support plate (3) in the rail (9) with the **click**-function built into the support plate.

The support plate is correctly mounted when both flanges are folded out.



Final installation