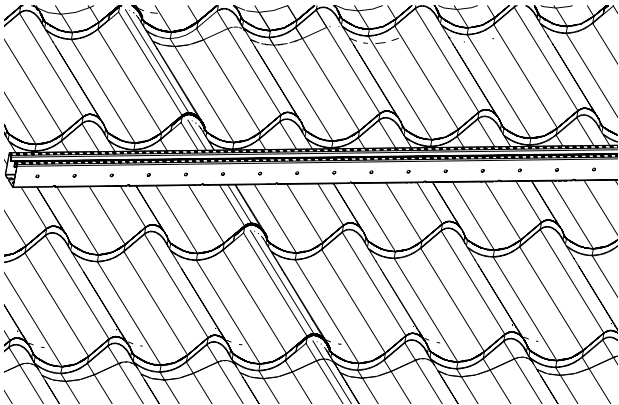


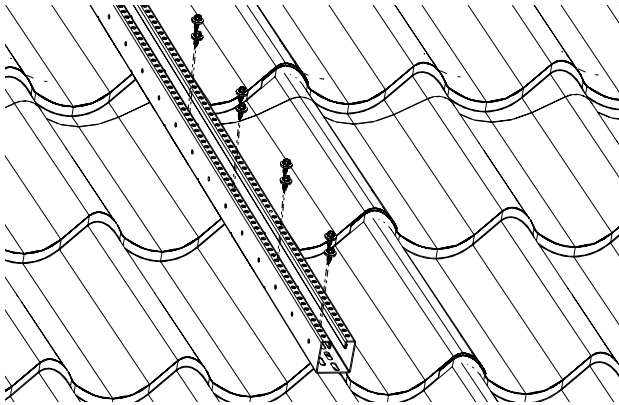
	Detalj	Art. nr.
1	Mounting rail solar system	IS2450
2	Self-tapping screw 6,3x19	SS6191/SS6190

	Detalj	Art. nr.
3	End clamp	KL3050



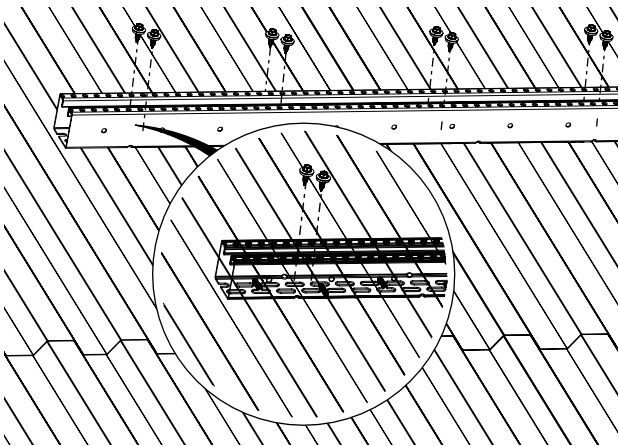
1. Horizontal placement

The rail (1) should be screwed directly to the profile top and mounted at a distance as shown in the snow and wind load calculation.



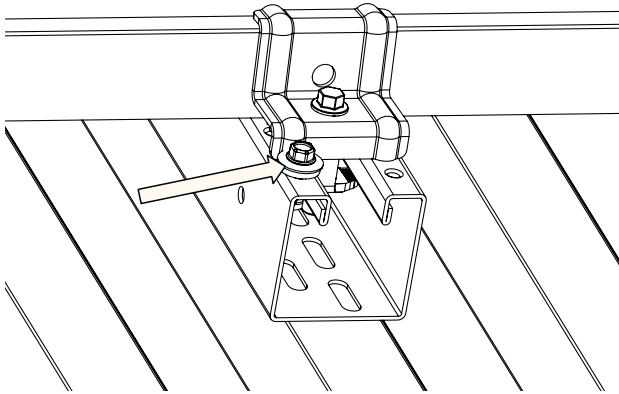
2. Vertical placement

The rail (1) should be mounted directly to the profile top and mounted at a distance as shown in the snow and wind load calculation.



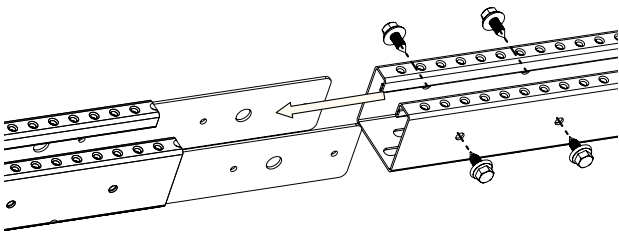
3. Screwing

When mounting, the rail (1) is screwed directly to the profile tops with a self-tapping screw (2) according to the snow and wind load report. At least 6 screws/meter of rail.



4. Vertical solar clamp

When using a vertical rail, the clamp is secured with a screw (2) below the last end clamp (3).



5. Splicing the rail

The rails are spliced with 4 self-tapping screws (2).